



Product data sheet, July 2009

# Makrolon® multi UV 4/10-6 Multiwall polycarbonate sheet



### Your benefits:

- heat-insulating
- cold-bendable
- high impact strength

**Makrolon® multi UV 4/10-6** is a 4-wall polycarbonate sheet of 10 mm thickness. It combines high light transmission, excellent thermal insulation and good loadbearing properties due to the Y-structure. The sheet is lightweight, impact resistant and easy to install.

**Makrolon® multi 4/10-6** is ideal for cold-curved barrel vaults. It can also be installed as flat glazing.

- industrial glazing, sports halls
- swimming pool covers
- greenhouses
- carports, porches, shelters
- covered walkways
- partition walls
- skylights, barrel vaults, northlight glazing
- roofing

The manufacturing width of 2,100 mm is particularly suitable for sections that are cut to size across the width.

The sheets are produced with a coextruded UV-protective layer, which is homogeneously fused with the sheet material. This UV-protected side must be installed facing upwards/outwards. It provides **Makrolon® multi UV** with a highly effective protection against weathering, guaranteed for 10 years.

On request:

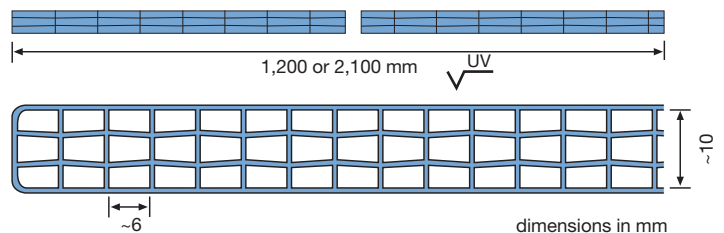
### IQ-Relax

**Makrolon® multi IQ-Relax** are opal white sheets, which dramatically reduce the heat of the sunlight, allowing the visible light to pass through. More light, less heat!

### TECHNICAL DATA (TYPICAL VALUES)

Area weight	1.75 kg/m <sup>2</sup>	
Sheet width	1,200 and 2,100 mm	
Possible delivery lengths	2,000 to 12,000 mm	
Minimum permissible cold-bending radius <sup>(1)</sup>	1,500 mm	
Light transmittance $\tau_{D65}$ (UV-absorbing)	clear 1099:	ca. 68 %
	white 1146:	ca. 61 %
	IQ-Relax:	ca. 52 %
Total energy transmission g	clear 1099:	ca. 65 %
	white 1146:	ca. 61 %
	IQ-Relax:	ca. 49 %
Heat transfer coefficient (ASTM C 976/90) U <sub>g</sub>	2.5 W/m <sup>2</sup> K	
Coefficient of thermal expansion $\alpha$	0.065 mm/m °C	
Possible expansion due to heat and moisture	3 mm/m	
Max. service temperature without load	120 °C	
Weighted sound reduction index	17 dB	
Fire rating <sup>(2)</sup>		
• Europe	clear 1099, white 1146 bronze 1850	} B-s1, d0 (EN 13501-1)
• Germany	clear 1099 white 1146	
	IQ-Relax	} B1 (DIN 4102, no burning droplets) valid for roofs
• France	clear 1099, white 1146	} M1 (NF P 92501/505)
	IQ-Relax	
• Italy	roof & wall	} Classe 1 (CSE/RF 2/75/A & 3/77)

<sup>(1)</sup> The cold-bending must be parallel to the ribs of the sheets, never crosswise (risk of buckling)  
<sup>(2)</sup> fire certificates are limited in time, always check if the mentioned certificate is still valid



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**makrolon®**  
multi UV

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## Multiwall polycarbonate sheet



### i-line

Ideas, innovative, intelligent, interesting...

Bayer Sheet Europe i-line represents the next generation of quality products. This seal guarantees innovative and intelligent first-class solutions at all times for a multitude of requirements.

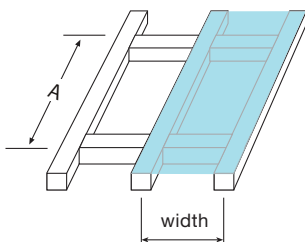
If **Makrolon® multi UV 4/10-6** is used in applications of roofing or walling, the forces applied by wind and snow loads must be absorbed by a suitable sub-structure. We recommend taking the support distance for each load from the diagram.

The diagram shows the load bearing capacity for **Makrolon® multi UV 4/10-6** (supported on all sides, rebate depth  $\geq 20$  mm). If the rebate depth is smaller, the support distances should be reduced suitably for the given load. For pure wind loads the loads may be increased by a factor of 1.1.

If sufficiently stable profiles are used, the load increases by a factor of 1.2. 1,050 mm width is measured in a two-field arrangement of a 2,100 mm wide sheet. You can find further sheet widths and statements on barrel vaults in the Technical Manual.

### Load bearing characteristics (determination):

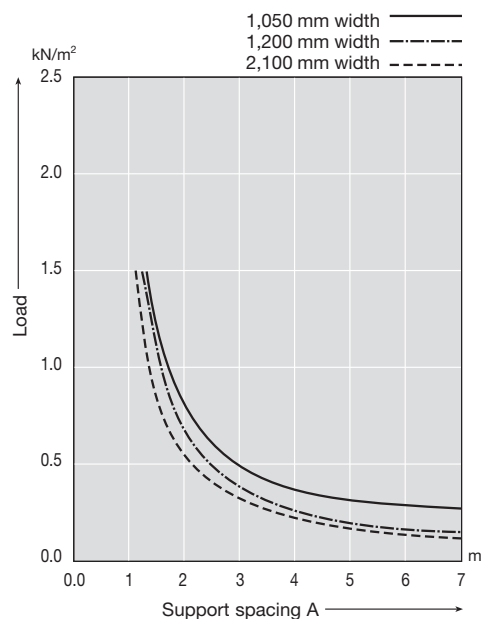
The system resistance (boundary state of load bearing capacity) of **Makrolon® multi UV 4/10-6** was determined in accordance with European guideline ETAG 10 (European Technical Approval on "self-supporting light-transmitting roofing systems", which came into force in September 2002) in real tests. The characteristic values of system resistance were determined in an unfavorable system, i.e. the sheets were not fixed, but laid loosely. The loads are applied as uniformly distributed linear loads, i.e. load components acting vertically on the sheet, e.g. snow.



These values are guide values, which were determined in extensive tests on real systems carried out by the KPF in Erkelenz/Germany (testing, monitoring and certification centre recognized by the building inspectorate). Adequate safety values, which should be assessed on a case-by-case basis, are to be observed with regard to these values.

In general, experience has shown that a safety factor of 1.3 is adequate with regard to the measured resistance values. This safety factor is included in the load table and the diagram.

**These statements do not replace the specified national certificates, e.g. building inspectorate approval (Bauaufsichtliche Zulassung Germany), Avis Techniques (France), etc.**



Load	kN/m <sup>2</sup>	0.5	0.75	1.0	1.25	1.5	Width in mm
Length or support spacing A	m	3.0	2.1	1.8	1.6	1.4	1,050
	m	2.4	1.9	1.7	1.5	1.3	1,200
	m	2.1	1.8	1.6	1.4	1.2	2,100

Bayer Sheet Europe also produces solid sheets in polycarbonate (Makrolon® GP) and in polyester (Vivak® and Axpet®). For more information, take a look at [www.bayersheeteurope.com](http://www.bayersheeteurope.com).

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 Bayer MaterialScience Company

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